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RBH9928

Job Sheet 201030



Part No: RBH9928

Job Qty: 8 pcs

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 10/28/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	8 pcs	10/28/19	10/28/19	0.00	0.80	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 4	8 pcs	10/28/19	10/28/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	8 pcs	10/28/19	10/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		

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				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	8 pcs	10/28/19	0.00 0.00	QC 21 - FG - 21	NOV 19 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Small Fab) Pick RBH9928-1 and RBH9928-2
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Bag and tag
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage	8 pcs (1 ea)	110-Small Fab - 1	5216974
RBH9928-2	Trim Tab Bender	8 pcs (1 ea)	110-Small Fab - 1	5222155

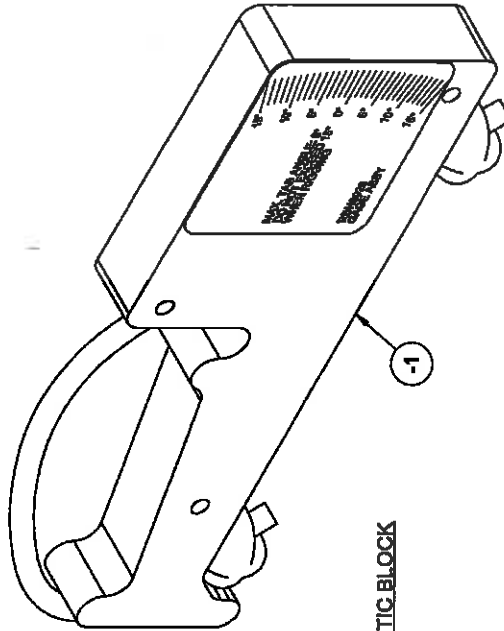
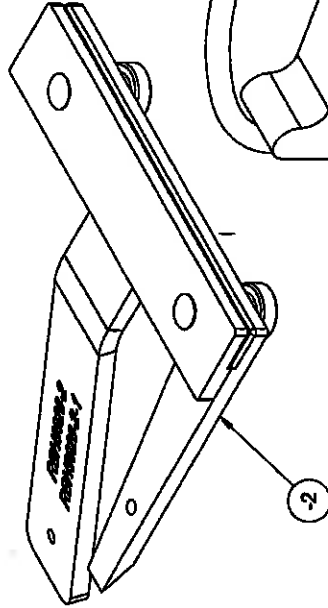
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBH9928-1	8	0	0
	RBH9928-2	8	0	0

Part Specifications	
Specifications could not be found.	

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ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9828-1	GAGE	-
-2	1	RBH9828-2	TRIM TAB BENDER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.818 & 3.75 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
2	ADDED 1/16 RADIUS TO .6 CLAMP	-	6/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x .4, TOP FINGER GRIP FROM .188 TO .1875, FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.002 RADIUS TO .3 (.64) AND EXTENDED R.002 ON .5 FROM .30 TO .325	-	2/25/09	WP	DW
6	COMBINED RBH9828-2 & RBH9828-1, CHD DWG. NO. FROM RBH9828-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	6/14/09	RJC	RW
7	CHD .825 (.50) DIA. TO .800 (.50) DIA. CHD #10 DRILL .42 TO .44-.3, ADDED .800 DIA. TO .5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9828(ASSY), RBH9828-1(GAUGE), RBH9828-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17-10-31	VM	VM



RBH9828 TAB BENDER WITH PLASTIC BLOCK

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

SH
ENC
UNCONT
SUBJECT

201030 MJS
19-09-20

DART AEROSPACE		Headquarters, Ottawa, Canada	
TITLE: TAB BENDER WITH PLASTIC BLOCK			
PART NO.: RBH9828		REV: J	
DESIGN BY: JVA 10/31/2012	DATE: 10/31/2012	SCALE: 1:1	FUNCTION: 1.818 & 3.75
DRAWN BY: JVA 11/07/2012	DATE: 11/07/2012	SCALE: 1:1	FUNCTION: 1.818 & 3.75
CHECKED: JVA 11/07/2012	DATE: 11/07/2012	SCALE: 1:1	FUNCTION: 1.818 & 3.75
APPROVED: JVA 11/07/2012	DATE: 11/07/2012	SCALE: 1:1	FUNCTION: 1.818 & 3.75
DATE: 11/07/2012		DATE: 11/07/2012	
SCALE: 1:1		SCALE: 1:1	
WEEK: N/A		WEEK: N/A	
SHEET 1 OF 1		SHEET 1 OF 1	
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QS1042)		
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause		FAULT CATEGORY											
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐		Outside Tolerance ☐			
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Drawing ☐		Finish ☐			
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Part Lost/Missing ☐		Misread ☐			
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐							
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐							
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐							
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐							
Human Factors ☐		Other/Details: _____											